© 2005 IRWIN Industrial Tools, Step Drill Bit

IRWIN®

New Product – Key Facts

Product:

STEP DRILL BIT

- **Made from industrial grade M7 high speed steel.**

Application:

- **Single flute for maximum drilling control into sheet metal.**

FLATTED SHANK
prevents the drill bit from slipping in the chuck.

SINGLE FLUTE
for maximum drilling control into sheet metal.

UNIQUE FLUTE DESIGN
ensures perfect round holes in sheet metal.

SELF CENTRING POINT – will not walk, eliminates centre punching.

SELF STARTING STEP DRILL BITS

Part #	Description	EAN	Master Qty
10502850	1M 9 Hole sizes (4 mm - 12 mm), 1 mm increments	0038548111018	25
10502851	2M 5 Hole sizes (4 mm - 12 mm), 2 mm increments	0038548111025	25
10502852	3M 7 Hole sizes (6 mm - 18 mm), 2 mm increments	0038548111032	10
10502853	4M 10 Hole sizes (4 mm - 22 mm), 2 mm increments	0038548111049	10
10502854	5M 13 Hole sizes (5 mm - 35 mm), 2 - 3 mm increments	0038548111056	5
10502855	PG29M 10 Hole sizes 5 - 7,5 - 10 - 12,5 - 15,2 - 18,6 - 20,4 - 22,5 - 25,5 - 28,3 mm	0038548111940	5
10502856	29MM 10 Hole sizes 5 - 7,5 - 10 - 13 - 16 - 19 - 21 - 23 - 26 - 29 mm	0038548111957	5
10502857	ISO/PG 13 Hole sizes 5 - 7,5 - 9,7 - 12,7 - 15,2 - 16,2 - 18,6 - 20,4 - 22,5 - 25,4 - 28,3 - 30,5 - 32,5 mm	0038548111967	5

DWG ISSUE | NAME | DATE | SIGN

DRAWING SPECIFICATION
DRAWING SCALE: DRAWING SCALE
SHEET NUMBER: 1
DRAWING SIZE: A3

PROPRIETARY AND CONFIDENTIAL
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TOLERANCES
UN: 0 | ANG: 0
DIMENSIONS ARE IN | DATE: 22-Sep
DO NOT SCALE DWG | DRAWN BY: 0
COMPONENT VOLUME

IRWIN INDUSTRIAL TOOLS GMBH
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DESCRIPTION
DWG NO: DRW0001